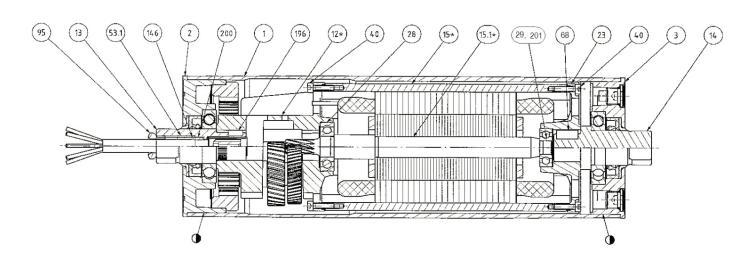


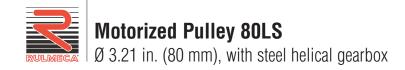
Spare Parts List and Sectional Drawings

1	Pulley shell	15.1*	Rotor assembly	95	Straight connector
2	Bearing housing	23	Rear flange	146	Washer
3	Bearing housing	28	Ball bearing	196	Key
12*	Gearbox (3 stage shown)	29	Ball bearing	200	Rubber seal
13	Front shaft	40	Hexagon socket screw	201	Encoder (if applicable)
14	Rear shaft	53.1	Pressure nipple		
15*	Stator	68	Key		

80LS Standard: 3 stage gearbox with power cord



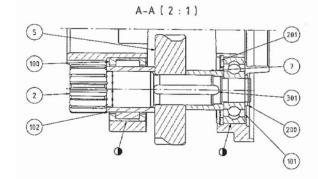
* Variable parts for other speeds and powers



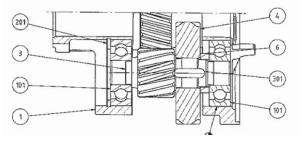
Spare Parts List and Sectional Drawings for Gearbox

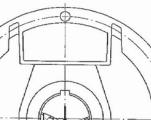
1	Gear housing	6	Distance nipple
2	Output pinion shaft	7	Distance nipple
3	Intermediate pinion shaft	100	Needle bearing
4	Input wheel	101	Ball bearing
5	Intermediate wheel	102	Inner ring



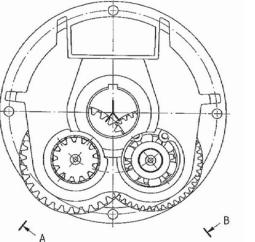


B-B (2:1)





- A,B



Motorized Pulley 80LS

RULMECA

Ø 3.21 in. (80 mm), with steel helical gearbox

Spare Parts List and Sectional Drawing for End Housing

1	End housing
2	Deflection seal
3	Oil plug
4	Oil plug with magnet
100	Ball bearing
200	Shaft seal

