



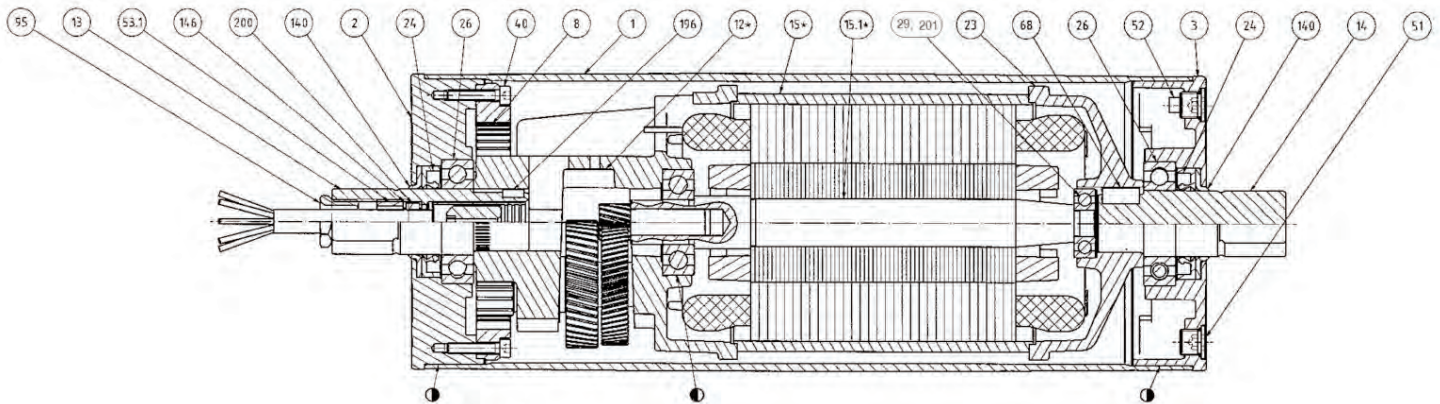
# Motorized Pulley 113LS

Ø 4.53 in. (113 mm), helical steel gearbox

## Spare Parts List and Sectional Drawings

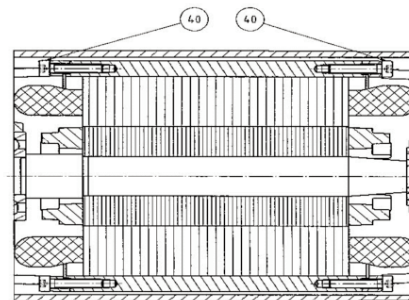
1	Pulley shell	15.1*	Rotor assembly	53.1	Pressure nipple
2	Bearing housing	23	Rear flange	68	Key
3	Bearing housing	24	Double lip seal	95	Straight connector
8	Geared rim	26	Ball bearing	140	Deflection seal
12*	Gearbox (3 stage shown)	29	Ball bearing	146	Washer
13	Front shaft	40	Hexagon socket screw	196	Key
14	Rear shaft	51	Oil plug	200	Rubber seal
15*	Stator	52	Oil plug with magnet	201	Encoder (if applicable)

## 113LS Standard: 3 stage gearbox with power cord



\* Variable parts for other speeds and powers

## Motor stator cross section



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Ø 4.53 in. (113 mm), helical steel gearbox



## Spare Parts List and Sectional Drawings

1	Front shaft	103	Screw	148	Washer
5	Bearing housing complete with geared rim	110	Screw	200	Rubber seal
10	Terminal box - bottom part	111	Screw	229	WAGO clamp terminals
11	Terminal box cover	136	O-ring/Rubber seal	230	Fixing bolts
53	Cable side nipple (cable option)	138	Rubber seal		
53.1	Nipple (terminal box)	140	Deflection seal		
63	Ball bearing	142	Double lip seal		
		146	Washer		

## 113LS Standard: with terminal box

